

Optical Level Switch









































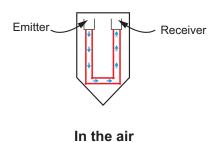


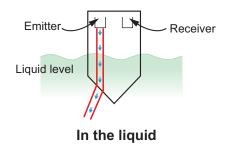
INTRODUCTION

WORKING PRINCIPLE

The optical liquid level switch uses the principle of total reflection in a prism. Reflection or penetration, is the basis of the level alarm output. When the sensor is surrounded by air, the angle of incidence is greater than the critical angle and thus total reflection occurs.

Totally reflected light will be transmitted to the receiver. Conversely, when the sensor is surrounded by liquid, due to the refractive index of the liquid and the sensor tip material, almost all light will penetrate the front of the sensor. Using this principle, the optical liquid level switch design is based on light. The receiver can detect and determine a light reflected or penetrated state, and determines the circuit output.





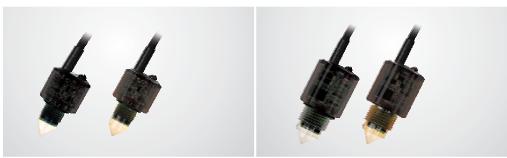
FEATURES

- Simple, compact, and robust
- No moving parts
- Built-in, solid-state electronics
- Easily removed, cleaned, and reinstalled
- LED switch indication

APPLICATIONS

- Pharmaceutical systems
- Air conditioning systems
- Industrial compressors
- Food and beverage systems
- Hydraulic reservoirs
- Machine tools
- Liquid holding tanks
- Processing and packaging equipment
- Heavy duty automotive
- Sumps

SD20 SPECIFICATION



Housing material	PC	/ PES				
Tip material	PC	/ PES				
Supply voltage	10~2	10~28 Vdc				
Load current	≤10	00 mA				
Current consumption	<1	5 mA				
Output mode	NPN	I / PNP				
Output function	NO) / NC				
Electrical protection	reverse polarity protection	n, short circuit protection				
Ambient temp.	-10~	~80 °C				
Operation temp.	-10~	125 °C				
Process pressure	<10	kg / cm²				
IP rating	IF	P 67				
Indicator light	Rec	i LED				
Cable specifications		VG, L=2 m, 3C black, and brown)				
Installation torque	50 I	kgf-cm				
Thread options	PT / F	PF / NPT				
Connection size	M12x1.0	3/8"				
UL File Number	SA	44153				
Dimension (Unit:mm)	M12*P1.0 \$\phi 10.5 Hex19 7.6 25.0 46.5	φ10.5 red LED Hex22 10.0 25.0 49.0				

[%]PES(polyethersulfone) is similar PSU(polysulfone), but its heat resistance, strength, and stiffness is better.

SD20 SPECIFICATION



Housing material	SUS304	/ SUS316					
Tip material	F	PES					
Supply voltage	10~2	10~28 Vdc					
Load current	≤10	00 mA					
Current consumption	<1	5 mA					
Output mode	NPN	/ P NP					
Output function	NC) / NC					
Electrical protection	reverse polarity protection	n, short circuit protection					
Ambient temp.	-10-	-80 °C					
Operation temp.	-10~	125 °C					
Process pressure	<40	kg / cm ²					
IP rating	IF	P 67					
Indicator light	Red LED	N/A					
Cable specifications	PVC, 24 AWG, L=2 m, 3C (blue, green, black, and brown) N/A						
Installation torque	10	00 kgf-cm					
Thread options	PT /PF / NPT	PF					
Connection size	3/8"	1/2"					
UL File Number	SA	44153					
Dimension (Unit:mm)	φ10.5 Hex19 15.5 24.5 46.3	φ10.5 G 1/2" 17.5 38.5 65.0 87.0 15.5					

SD20 SERIES

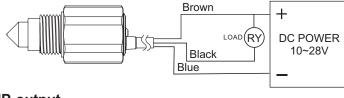
FEATURE

- NPN, PNP open collector output to energize relay or PLC
- Housing material of PC, PES, SUS304, SUS316 for applicable in water, oil, liquid solution, liquor, alcohol, organic solvent...etc.
- PC, PES for acidity and alkaline
- Over-current and reverse polarity protected
- LED status indication

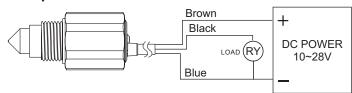
WIRING

Lead wire

NPN output



PNP output

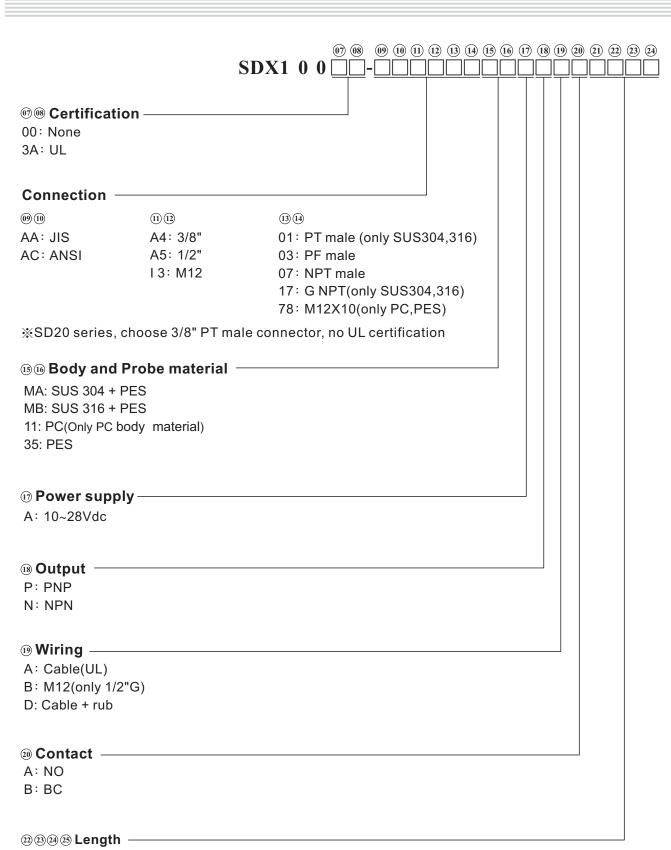


M12x1 connection

NPN output 1 Brown + 4 Black LOAD (RY) DC POWER 10~28V 3 Blue **NPN** 3 **PNP** output 1 Brown 4 Black DC POWER Connector LOAD (RY) 10~28V Diagram 3 Blue **PNP**

MODEL NUMBER / ORDER CODE COMPARISON TABLE

Model Number	Order Code
SD20P	SDX1003A11
SD20G	SDX1003A35
SD204	SDX1003A-
SD206	SDX1003A-
SD215	SDX2003A-
SD217	SDX2003A-
SD220	SDX4003A



Code	Cable Length		
2000	Standard 2000mm		
0000	None		

SD21 SPECIFICATION



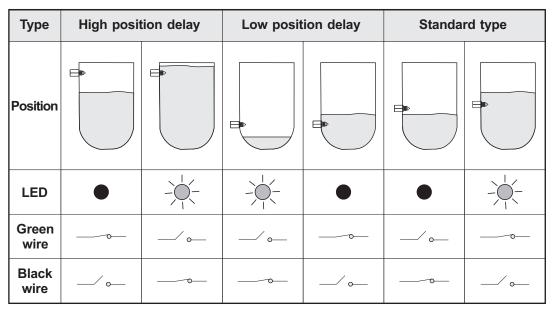
	Cable to	M12 connection time					
Model	Cable type M12 connection type						
Tip material	Glass						
Body material	SUS304	SUS304 / SUS316					
Supply voltage	10 ~ 28 Vdc						
Load current	≦20	≦200 mA					
Current consumption	< 2	25 mA					
Output mode	NPN	I / PNP					
Output function	NO	+NC					
Electrical protection	reverse polarity protection	n, short circuit protection					
Delay time	5 sec ± 1	sec (optional)					
Ambient temp.	-20~	~80 °C					
Operating temp.	-20~	100 °C					
Working pressure	< 6	60 bar					
Anti-ambient light interference	< 5	00 lux					
IP rating	IF	P 67					
Indicator light	Red LED	N/A					
Cable specifications	Silicone rubber jacket, 24 AWG, L=2 m, 4C (blue, green, black, and brown)	N/A					
Installation torque	75 H	kgf-cm					
Thread options	PT / F	PF / NPT					
Connection size	3/8"	' / 1/2"					
UL File Number	SA	44153					
Dimension (Unit:mm)	cable, silicone rubber (PF or NPT or PT) Hex24 red LED	3/8",1/2" (PF or NPT or PT) M12*P1.0(Plug) Hex24 38.8 17.5					

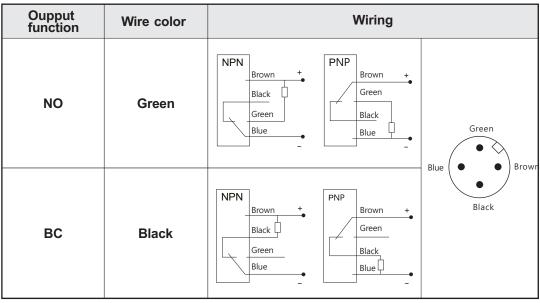
SD21 SERIES

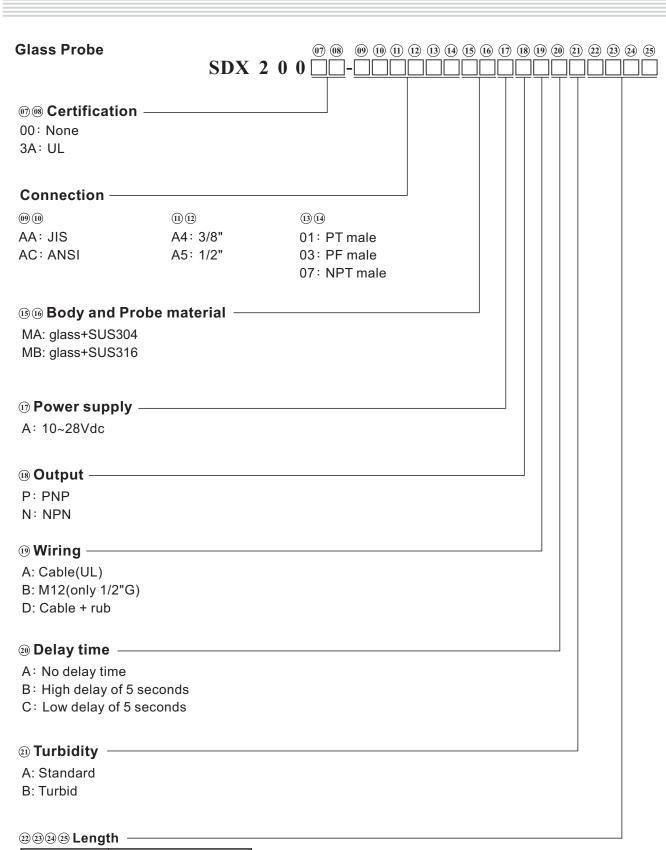
FEATURES

- NPN / PNP output selection can be connected to the relay or PLC.
- This product provides both NO and NC output for selection.
- Products made of glass and SUS 304/316, diesel fuel, waste water, aqueous solution, alcoholic solution.
- Includes power polarity and over current protection.
- LED indicates contact status.
- There are general cloudy and turbidity for option.
- You can measure turbid solutions.
- Also output a delayed-type output can be selected.

WIRING







Code	Cable Length		
2000	Standard 2000mm		
0000	None		

SD22 SPECIFICATION



Model	Typical	Motor power detection					
Tip meterial	Gla	ass					
Tip material	Zinc-plated steel /	SUS304 / SUS316					
Body material	PA66 glass fi	PA66 glass fiber reinforced					
Supply voltage	AC 50/60 Hz	: 115 V ±20%					
Supply voltage	AC 50/60 Hz	230 V ±20%					
Relay specifications	AC 240 V, 2	2.5 A, C300					
Switch life time	10⁵ switch	ing cycles					
Ambient temp.	−40 ~	85 °C					
Operating temp.	−40 ~ 100 °C (or 120°C (<1h)					
Delay time (customization)	-Relay ON after applying the supply voltage (3s ± 1s) -Relay OFF after level continue missing (5s ± 1s)	-Relay ON after applying the supply voltage (3s ± 1s) -Level monitoring after relay ON (30s ± 1s) -Relay OFF after level continue missing (5s ± 1s)					
Self-test function	`	Yes					
process pressure	65	5 bar					
Anti-ambient light interference	< 500 lux						
IP rating	IF	P 65					
Cable specifications	PVC, 18 AWG, L=1m, 5C color coded	PVC, 18 AWG, L=1m, 6C color coded					
Installation torque	75	5 Nm					
Connecting screw	1/2" (PT, PF, NF	PT) / M20X1.5 mm					
Tip part weight	arour	nd 51 g					
Body part weight	aroun	nd 167 g					
UL File Number	S	6A44153					
Dimension (Unit:mm)	Tip 1/2" PF / M20*1.5 Washer Zinc-plated steel SUS304 / SUS316 HEX 24 1/2" (PT / NPT) \$\phi_{29}\$ Screw call Quick coupling	Self-test point 48.0 Fine Tek LEVEL SENSOR Self-test point Cable(Im)					

SD22 SERIES

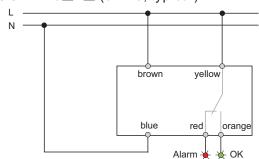
APPLICATION

- SD22 uses optical technology to achieve level monitoring and is durable to shocks in the environment.
- Uniquely different design (2 separate parts) compared to the traditional optical switch model.
- SD 22's switch body can be removed while the tip remains installed on tank. No tank drainage or leakage required when removing switch.
- Intelligent process control for not only do liquid level detection, but also with other sensors connected in series so that the full system has protection.
- According to customer demand, adjustable delay time length.
- Self-test function.
- The device is able to detect whether sensor body and tip are installed incorrectly.
- The LED indicator is readily apparent users to see.
- Quick coupling provide faster installation and reliable fix.

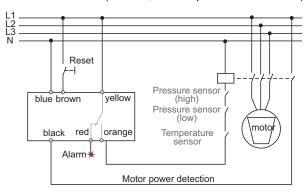
	Color	Status	LED lights
Power	Green	Supply in	ON
		High level	OFF
Status	Red	Low level	ON
		Error	Blinking

WIRING DIAGRAM

♦ SDB-B0□T□ (5 wire, typical)

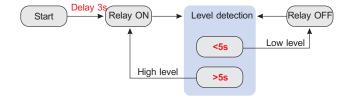


♦ SDB-B0 M (6 wire, motor power detection)

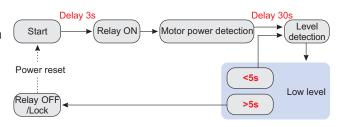


WORKING FLOW

- ♦ SDB-B0 T (5 wire, typical)
 - Three seconds after the power is turned on, the relay is on.
 - Liquid level detection, level required sustained low 5 seconds, the relay OFF andstatus light turns on.
 - Liquid level detection, level requires continuous contact for five seconds, the relay turns on, the status light turns off.



- ♦ SDB-B0 M (6 wire, motor power detection)
 - Three seconds after the power is turned on, the relay turns ON.
 - Detects the motor power supply is normal after a delay of 30 seconds to enter the liquid level detection state.
 - 3. Liquid level detection, level required sustained low for 5 seconds, the relay turns off and ststus light is turned on lit, enters the Locked state.
 - 4. Need to restart the power to cancel the alarm state and re-start the process.



1000

Standard 1000mm

Refrigeration-	glass Probe	CDVA		1) (12) (13) (14) (15)	(16) (17)	(18	19	20	21 (2	23 23
		SDX4	0 0			╝	┸	╝	<u> </u>	_ _ _
@@Cortificat	ion ———									
00: None	1011									
3A: UL										
Connection										
(9) (10) AA: JIS	① ② A5: 1/2"		(3)(4) 01: PT male							
AC: ANSI	J2: M20		03: PF male							
710 711101	02 11120		07: NPT male							
			B2: M12X1.5							
@@ Pody on	d Drobo motorial									
					_					
MA: glass+SU MB: glass+SU										
-	S Zinc +Plated steel									
glass ss	o Emo Tratou otoor									
_	_									
	ply ———									
A: Vac 115V										
B: Vac 230V										
® Output —										
R: Relay										
Function -										
T: Typical (5 w										
M: Motor powe	er detection (6 wire)									
20 Connector	of tip and body									
A: Crew joint (F)									
B: Quick coupl										
C: Crew joint (Glass welding)									
_										
Code	Cable Length									

Tip

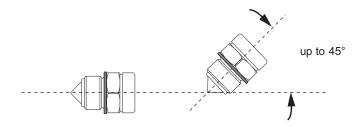
Order code	Connector of tip and body	Connector type	Power supply
Options	A: Crew joint (F) N: Quick coupling (F)	T: Typical (5 wire) M: Motor power detection (6 wire)	AC115V±20% AC230V±20%
SDXAA1X-0016	A: Crew joint (F)	T: Typical (5 wire)	AC230V ± 20%
SDXAA1X-0009	A: Crew joint (F)	M: Motor power detection (6 wire)	AC115V ± 20%
SDXAA1X-0010	A: Crew joint (F)	M: Motor power detection (6 wire)	AC230V ± 20%
SDXAA1X-0013	N: Quick coupling (F)	T: Typical (5 wire)	AC115V±20%
SDXAA1X-0014	N: Quick coupling (F)	T: Typical (5 wire)	AC230V ± 20%
SDXAA1X-0011	N: Quick coupling (F)	M: Motor power detection (6 wire)	AC115V ± 20%
SDXAA1X-0012	N: Quick coupling (F)	M: Motor power detection (6 wire)	AC230V ± 20%

Body

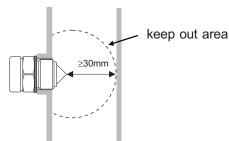
Order code	Connector of tip and body	Connector type	Power supply
Options	A: Crew joint (F) N: Quick coupling (F)	BQ:1/2"PT BR:1/2"PF BU:1/2"NPT M2:M20X1.5	0: SUS304 6: SUS316 Z: Zinc-plated steel
SDXAM1A-MAA5030001	A: Crew joint (F)	BR:1/2"PF	0: SUS304
SDXAM1A-MAA5070001	A: Crew joint (F)	BU:1/2"NPT	0: SUS304
SDXAM1A-MPJ2820001	A: Crew joint (F)	M2:M20X1.5	Z: Zinc-plated steel
SDXAM1A-MAA5010001	N: Quick coupling (F)	BQ:1/2"PT	0: SUS304
SDXAM1A-MAA5030002	N: Quick coupling (F)	BR:1/2"PF	0: SUS304
SDXAM1A-MPA5030001	N: Quick coupling (F)	BR:1/2"PF	Z: Zinc-plated steel
SDXAM1A-MAA5070002	N: Quick coupling (F)	BU:1/2"NPT	0: SUS304

CAUTION

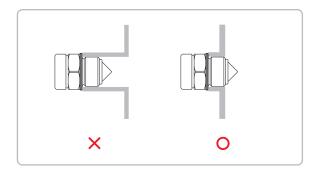
- Cable wiring to be done in accordance with the operating manual connection.
- SD22's parts and body part manually tightened (torque about 10Kgf-cm).
- During installation note that the cable outlet direction is downward.
- This product is not for solids in solution, solids containing adhesion of suspended or viscous liquids.
- Do not scratch the tip of sensor.
- SD21 turbid type and SD22 can measure 4000NTU standard turbidity solution.
- This product can not be used in the environment with an infrared light source.
- \bullet We recommend the following installation below. The horizontal plane parallel to the $0^{\circ} \sim 45^{\circ}$ for optimal installation angle.



- This product can not be installed in the liquid at the flow entry point.
- Don't have any reflective surface or other interference at the front cone radius 30mm, as shown.
- The tip of optical level switches front of the sensor and the tank wall must be at least distance 30mm, as shown.

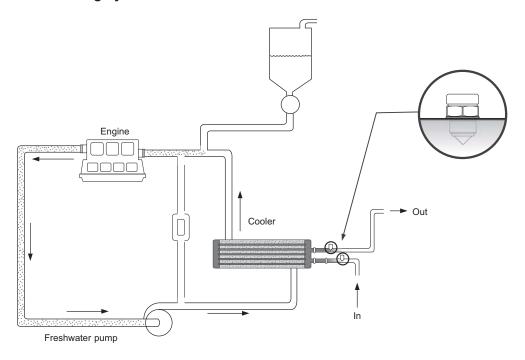


• Install the threaded sleeve photoelectric switch, the tip of switch must break the casing.

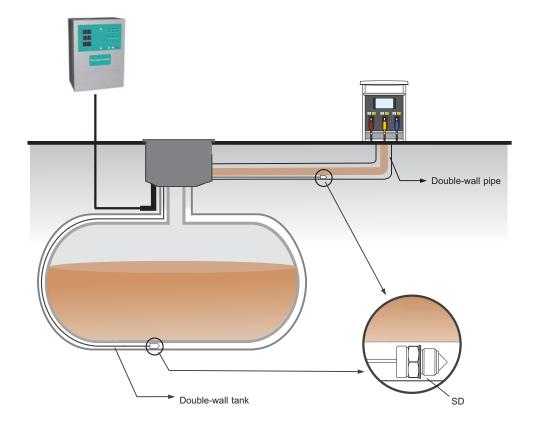


APPLICATIONS

Sea water cooling system



Double-wall pipe and double-wall tank leakage detection



APPENDIX

M12 Cable list

Item	Part number	Connector type	Length	Temperature	IP rating	SD20	SD21
1	PC312-1231415M01	Right Angle Straight	5m	-25 ~ +100°C	IP 67 IP 68 IP 69K	V	
2	PC312-2221410501	Right Angle	5m	-25 ~ +90°C	IP67	V	V
3	PC312-1221415M01	Straight	5m	-25 ~ +90°C	IP67	V	V
4	PC312-1221422M01	Right Angle	2m	-25 ~ +80°C	IP67	V	V
5	PC312-2101422M01	Straight	2m	-25 ~ +80°C	IP67	V	V
6	PC312-2101425M01	Straight	5m	-25 ~ +80°C	IP67	V	V
7	PC312-2101421001	Straight	10m	-25 ~ +80°C	IP67	V	V

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